

Kitemark™ Certificate

This is to certify that:

Yorkshire Trade Windows Limited
Carr Wood Industrial Estate
Glasshoughton
Castleford
West Yorkshire
WF10 4PT
United Kingdom

Holds Certificate Number:

KM 658259

In respect of:

BS 7412/PAS 24
Enhanced Security PVCU Windows Fabricator

This issues the right and licence to use the Kitemark in accordance with the Kitemark Terms and Conditions governing the use of the Kitemark, as may be updated from time to time by BSI Assurance UK Ltd (the "Conditions"). All defined terms in this Certificate shall have the same meaning as in the Conditions.

The use of the Kitemark is authorized in respect of the Product(s) detailed on this Certificate provided at or from the above address.



For and on behalf of BSI:

Shahm Barhom, Group Product Certification Director

First Issued: 2016-09-19

Latest Issue: 2025-05-14

Effective Date: 2025-05-20

Expiry Date: 2028-05-19

Page: 1 of 7



0003

Kitemark™ Certificate

No. KM 658259

BS 7412: 2007 / PAS 24:2016 Enhanced security performance requirements for windows in the UK.

This Certificate covers the fabrication of windows from the range of profiles and components supplied by Rehau Limited under Certificate Number KM 76189.

Fabrication and Installation:	Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s): REHAU Technical Manual REHAU Total 70 Window System PAS 24 Manufacturing Specification	
Fabrication Options:	Welded or mechanically fixed transoms/mullions, tee and/or cruciform joints and are classified W.	
Hardware Options:	Multipoint locking only	
Ventilation:	None	
Window Types:	Casement windows	Maco RAIL, M-SPAG or Yale Encloser twin cam or shootbolt or DGS Elite twin cam or Roto TSL espag locking with Secuistyle Defender or EDS HT or Yale F2, or Cotswold or greenteQ Delta or DGS Elite Friction Stays or MACO shootbolt espag MK11 and ERA Horizon friction stays.
	Flush sash	Kenrick espagnolette with Securistyle hinges
	Tilt/turn windows	Maco, Siegenia or Roto tilt/turn gearing
	Fully reversibles	MACO RAIL with Peder Nelson hinges/Yale F/R hinges 54" Roto espagnolette with Roto fully reversible hinges
	Fixed windows	
	Multilight windows consisting of opening light(s) and/or fixed light(s)	

First Issued: 2016-09-19

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Page: 2 of 7

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To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated [online](#).

Kitemark™ Certificate

No. KM 658259

REHAU Total 70 Internally/Externally Glazed Casement/Tilt Turn Window System Size Limitations and Performance Characteristics

Window Type	Length (mm) - Maximum	Height (mm) - Maximum	Area (m2) - Maximum	Friction Stays (up to and including)	Transom/Mullion Length (mm) inc frame - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1
Top hungs Unreinforced	1200 1200	1200 600	-	24"	-	3 4	E1050 E1050	E2400 E2400	2400 2400
Top hungs Reinforced	1200 1300	1200 1000	-	24"	-	3 4	E1050 E1050	E2400 4	2400 1600
Top hungs Flush sash	1250	1250	-	24"	-	4	E1050	E2400	2400
Side hungs Unreinforced	1200 600	1200 1200	-	24"	-	3 4	E1050 E1050	E2400 E2400	2400 2400
Side hungs Reinforced	1200 1000	1200 1300	-	24"	-	3 4	E1050 E1000	E2400 4	2400 1600
Tilt/Turns Unreinforced	1200	1200	-	-	-	4	E900	E2400	2400
Tilt/Turn Reinforced	1288	1588	-	-	-	3	7A	3	1600
Tilt/Turn Reinforced Roto h/ware	1225	1815	-	-	-	4	7A	CE2400	2400
Fixeds Reinforced	2400	2400	3.84	-	-	3	9A	5	2000
Fully reversible Reinforced	1400	1400	-	-	-	4	E1050	E2400	2400
Fully – reversible Reinforced Roto h/ware	1300	1500	-	-	-	4	E1050	AE2400	2400
Multilight casements Reinforced	2400	2400	2.98	-	1350	-	-	-	2000 Special*
Multilight tilt/turns Reinforced	2500	2500	3.98	-	1500	-	-	-	2800 Special*

BS 7412:2007 has been issued by BSI under a flexible accreditation scope

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Page: 3 of 7

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This Certificate covers the fabrication of windows from the range of profiles and components supplied by Rehau Limited under Certificate Number KM 76189.

Fabrication and Installation:	Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s): REHAU S 719 Technical and manufacturing manuals and the REHAU S719 approved Articles List	
Fabrication Options:	Welded or mechanically fixed transoms/mullions, tee and/or cruciform joints Windows are classified as W.	
Hardware Options:	Multipoint locking only	
Ventilation:	None	
Window Types:	Vertically sliding Windows	Caldwell hardware

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Page: 4 of 7

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Kitemark™ Certificate

No. KM 658259

REHAU S 719 Tilt Sash Vertically Sliding PVC-U Window System Size Limitations and Performance Characteristics

Window Type	Length (mm) - Maximum	Height (mm) - Maximum	Area (m2) - Maximum	Friction Stays (up to and including)	Transom/Mullion Length (mm) inc frame - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1
Vertical Sliders	1120	1850	-	-	-	2	E750	5	2000

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First Issued: 2016-09-19
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Page: 5 of 7

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System(s):	Rio Flush Window System	
Fabrication and Installation:	Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s): Rio Flush Technical Manual	
Fabrication Options:	Welded or mechanically fixed transoms/mullions, tee and/or cruciform joints. Windows are classified W.	
Ventilation:	None	
Window Types:	Top Hungs	Fitted with Securistyle Friction Stays, Maco Hinge Protectors, Kenrick Locking and Kenrick Keeps with GT Pull in wedges
	Side Hungs	Fitted with DGS Elite friction stays, GT Window Guard, Kenrick Locking, DGS Elite Flush Keeps.
	French Windows	Kenrick Excalibur with Securistyle defender

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Kitemark™ Certificate

No. KM 658259

Rio Flush Window System
Size Limitations and Performance Characteristics

Window Type	Length (mm) - Maximum	Height (mm) - Maximum	Area (m2) - Maximum	Friction Stays (up to and including)	Transom/Mullion Length (mm) inc frame - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1
Side hungs	1200	1200	1.44	24"	-	4	E1050	CE2400	2400
Top hungs	1200	1200	.72	16"	-	4	E1050	CE2400	2400
French windows	1200	1200	.72	16"	-	4	E1050	CE2400	2400

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