

## 1 Overview

SANS 10330:2020 – Food Safety Management Systems – Requirements was approved for publication in January 2020 and supersede SANS 10330:2007 (edition 2.1)"

## 2 Transition Period

Following the publication of SANS 10330:2020 in February 2020, the SANAS Specialist Technical Committee (STC) on Food Safety Management Systems (FSMS) resolved that the transition period to SANS 10330:2020 be 2 years from the last day of the month of publication of the revised standard. Accordingly, the transition due date from SANS 10330:2007 to SANS 10330:2020 will be the end of February 2022. As a result, all the accredited certificates issued SANS 10330:2007 will not be valid from the 1st of March 2022.

## 3 Extract from SANAS Publication: TG 45-04 TRANSITIONAL GUIDELINES FOR CERTIFICATION BODIES TO NEWLY REVISED STANDARDS

On the 5th February 2020, the SABS Technical Committee, SABS TC 034/SC17 approved the publication of SANS 10330:2020 Edition 3 on Food safety management — Requirements for a food safety system based on prerequisite programmes and Hazard Analysis and Critical Control Point (HACCP) principles. This standard specifies the requirements for the development, establishment, implementation, maintenance, and continual improvement of (HACCP) as a preventative means to enhance the safety of food in all food handling organizations, directly or indirectly involved in the food chain. The standard focuses on the implementation of continuous improvement programmes in food-handling organizations in general and was published with most of the requirements of edition 2.1 being continued in edition 3. However, there are some revised requirements which included:

- The obvious new document title: Food safety management — Requirements for a food safety system based on prerequisite programmes and Hazard Analysis and Critical Control Point (HACCP) principles; "
- Restructure of the standard (where previously there was 8 clauses, now there are 10 clauses);
- Clause 4 now include the document requirements as previously indicated in Clause 8.13 - Stage 12 on the previous edition;
- The inclusion of communication and training as subclause under Clause 5 and Clause 6 with subclause 6.3, on the training of staff involved in the development and maintenance of a food safety system;
- The separation of the 12 stages as previously noted in Clause 8, to clause 9 - Preliminary steps and Clause 10 - Application of the HACCP principles;
- The new clause 8 - Food Safety Measure, which was previously included in clause 8.12 - Stage 11, describing general practices for food safety measurement and internal audits;

- Clause 5.2 detailing requirements for a food safety policy; and
- Annex A as a table cross-referencing CODEX HACCP and the draft to make following the standard easier.

Publication of SANS 10330 followed the publication of the new edition of SANS 10049:2019 – Food Safety Management: Requirements for Prerequisite Programmes (PRPs), Edition 5 which contains the requirements for the development, establishment, implementation, maintenance and continual improvement of prerequisite programmes (PRPs) for food safety management for all food handling organizations and activities; with certain changes including:

- New notes under the definition of 'audit', detailing the difference between internal and external audits, as well as new definitions for 'competent', 'documented procedures', 'high-risk areas', etc;
- Clause 6.6 includes a new section on outsourced activities
- Sub-clause 6.2.2 is about the top management appointing personnel with the responsibility and authority to ensure supervision of all PRP practices, operations, and requirements of the standard;
- Clause 7.2 contains newly added points and subsections describing requirements for construction and layout requirements and there are changes in subsections detailing the specification of facilities for washing and laundering of protective clothing; and
- The other new clauses included:
  - ❖ Section 7.5, on waste management,
  - ❖ Section 7.7, on medical conditions,
  - ❖ Section 8.3, on final product specifications,
  - ❖ Section 8.10, on food safety hazards,
  - ❖ Section 8.11, on traceability, and
  - ❖ Section 9, on requirements for high-risk areas.

**4 Clause by Clause Comparison and Comments**

Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
N/A	None	N/A	None	<i>General changes throughout the standard:</i> The term HACCP Team has been replaced with Food Safety Team. The term HACCP System has been replaced with Food Safety System.
1	Scope	1	Scope	<i>Revised scope</i> The scope has now been extended to include the establishment and continual improvement of a food safety system based on PRPs and the principles of HACCP.
2	Normative references	N/A	None	<i>Revised requirement</i> Now refers to SANS 10049 and SANS/ISO 22000 as a normatively referenced document. There is no longer an Annex for guidance on South African Legislation. The Foreword of SANS 10330:2020 references the Agricultural Product Standards Act, 1990 (Act No.119 of 1990), Consumer Protection Act, 2008 (Act No. 68 of 2008), Foodstuffs, Cosmetics and Disinfectants Act, 1972 (Act No. 54 of 1972), the Meat Safety Act, 2000 (Act No. 40 of 2000), and the National Regulator for Compulsory Specifications Act, 2008 (Act No. 5 of 2008)
N/A	None	3	National Legislation	

Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
3	Definitions	2	Definitions	<p><i>Revised requirement</i></p> <p>The following definitions have been removed and no longer included in SANS 10330:2020:</p> <p>Control</p> <ul style="list-style-type: none"> <li>▪ Deviation</li> <li>▪ Disinfection</li> <li>▪ Flow Diagram</li> <li>▪ Food</li> <li>▪ HACCP Study</li> <li>▪ Shall</li> </ul> <p>The following definitions have been added in SANS 10330:2020:</p> <ul style="list-style-type: none"> <li>▪ Competent</li> <li>▪ Documented Procedure</li> </ul> <p>The definitions of some terms have been amended and the amendments are further detailed below.</p>
3.1	Acceptable	2.1	Acceptable	<p><i>Minor change</i></p> <p>Acceptable: Includes the term suitable.</p>

Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
3.2	Audit	2.2	Audit	<i>Minor change</i> Audit: includes the term objectively to the definition and two additional guidance notes are given.
3.3	Competent	N/A	None	<i>New</i> Competent is a new term to the standard and is defined as the "Ability to apply knowledge and skills to achieve the intended results".
N/A	N/A	2.3	Control	<i>Removed</i> No definition was given in SANS 10330:2020 for the term: Control
3.4	Control measure	2.4	Control measure	<i>No change</i>
3.5	Correction	2.5	Correction	<i>Additional guidance</i> Correction: An additional two guidance notes have been included, including examples of what corrections may be, "reprocessing, further processing, and/or elimination of the adverse consequence of the nonconformity (such as disposal for other use or specific labelling)".

Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
3.6	Corrective action	2.6	Corrective action	<i>Revised definition</i> The definition for this term has been fully updated: Action to eliminate the cause of a nonconformity and to prevent recurrence; and includes an additional two guidance notes including that there can be more than one cause for a nonconformity; and corrective action includes cause analysis.
3.7	Critical control point (CCP)	2.7	Critical control point (CCP)	<i>No change</i>
3.8	Critical limit	2.8	Critical limit	<i>No change</i>
3.9	Decision tree	2.9	Decision tree	<i>No change</i>
N/A	N/A	2.10	Deviation	<i>Removed</i> No definition was given in SANS 10330:2020 for the term: Deviation
N/A	N/A	2.11	Disinfection	<i>Removed</i> No definition was given in SANS 10330:2020 for the term: Disinfection

Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
3.10	Documented procedure	N/A	None	<i>New</i> Documented procedure is a new term to the standard and is defined as the "Written procedure, in any form or type of medium, of a specified way to carry out an activity or a process".
3.11	Effectiveness	2.12	Effectiveness	<i>No change</i>
N/A	N/A	2.13	Flow diagram	<i>Removed</i> No definition was given in SANS 10330:2020 for the term: Flow diagram
N/A	N/A	2.14	Food	<i>Removed</i> No definition was given in SANS 10330:2020 for the term: Food
3.12	Food handling organization (FHO)	2.15	Food handling organization	<i>No change</i>

Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
3.13	Food safety hazard	2.16	Food safety hazard	<i>Additional guidance</i> Minor change to the definition of the term Food Safety Hazard and an additional third guidance note has been included.
3.14	HACCP plan	2.17	HACCP plan	<i>No change</i>
N/A	N/A	2.18	HACCP study	<i>Removed</i> No definition was given in SANS 10330:2020 for the term: HACCP study
3.15	Hazard analysis	2.19	Hazard analysis	<i>No change</i>
3.16	Hazard Analysis and Critical Control Point (HACCP)	2.20	Hazard Analysis and Critical Control Point system (HACCP)	No change to the definition, only the word system removed from the term
3.17	Monitor	2.21	Monitor	<i>No change</i>



Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
3.18	Nonconformity	2.22	Non-conformity	<i>No change</i>
3.19	Prerequisite programme(s) - PRP(s)	2.23	Prerequisite programme (PRP)	<i>Revised definition</i> The definition for this term has been fully updated: Basic conditions and activities that are necessary to maintain a hygienic environment throughout the food chain suitable for the production, handling and provision of safe end food products and safe food for human consumption. Note 1 has been amended to remove infrastructure and maintenance programmes, and operational prerequisite programmes, as alternative terms for PRPs. Note 1 now indicates that the prerequisite programmes needed depend on the segment of the food chain in which the organization operates and the type of organization.
3.20	Record	2.24	Record	<i>No change</i>
N/A	N/A	2.25	Shall	<i>Removed</i> No definition was given in SANS 10330:2020 for the term: Shall
3.21	Validation	2.26	Validation	<i>Revised definition</i> The definition for the term Validation has been revised to "Obtaining evidence that the control measure managed by the HACCP plan are capable of being effective".

Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
3.22	Verification	2.27	Verification	<i>Revised definition</i> The definition for the term Verification has been revised to "Confirmation, through the provisions of objective evidence, that specified requirements have been fulfilled".
4	Documentation requirements	4	Documentation requirements	<i>Revised requirement</i> The requirement for a HACCP manual is not included in SANS 10330:2020, states documentation in place of HACCP manual.
4.1	General	4.1	General	<i>Revised requirement</i> Fully revised requirement, including that there shall be a documented food safety policy.
4.2	Control of documents	4.2	Control of documents and records	<i>Minor changes</i>

Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
		8.13	Stage 12: Establish control of documents and records	The food safety team is now responsible for the establishment of a documented procedure for the control of documents, as per clause 4.2. Minor changes to the document control procedure requirements.
		8.13.1	Document control	
4.3	Control of records	8.13.2	Record control	<i>Revised requirements</i> The food safety team is now responsible for the establishment of a documented procedure for the control of records, as per clause 4.3.1. The requirements for control of records has been addressed in more detail. Clause 4.3.1 also now includes that records shall be established and maintained to provide evidence of conformity to requirements and of the effective operation of the food safety system.
				<i>New</i> Requirements of clause 4.3.2, is new to the standard. Clause 4.3.2 includes the verification of records of all processes required to ensure the safety of food.
5	Management responsibility	5	Management responsibility	

Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
5.1	General	5.1	General	<i>Revised requirements</i> The general requirements for management responsibilities have been fully updated including requirements for establishing a food safety policy, appointing a food safety representative, providing resources, communicating, and conducting management review.
5.2	Food safety policy	N/A	None	<i>New</i> Includes requirements for a food safety policy and measurable food safety objectives, which was not previously included in the Standard.
5.3	Food safety representative	5.2	Appointment of the management representative	<i>Removed and New</i> The standard no longer requires the appointment of a management representative, however, now requires the appointment of a food safety representative (who will take the responsibility of leading the food safety team, as per clause 5.1, hence the food safety team leader). Clause 5.3.2 now requires that this food safety representative shall be adequately trained in the requirements as set out in the standard e.g. adequately trained in SANS 10330:2020 and SANS 10049:2019, etc.
5.4	Communication	N/A	None	<i>New</i> The standard now includes a clause on communication, which was not previously included.

Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
5.5	Management review	5.4	Management review	<i>Revised requirements</i> Clause 5.5.1 now requires that top management shall review the food safety system at least annually. This review shall include assessing opportunities for improvement, the need for change to the food safety system, including the food safety policy; and clause 5.5.2 now requires that the records maintained for management reviews shall include discussion points, reviewed reports and data, action items and due dates.
				The management review inputs, as per clause 5.5.3, have been revised.
				A specific clause, clause 5.5.4, has been included for management review outputs.
6	Resources			
6.1	General	5.3	Resources	<i>Revised requirements</i> Clause 6.1.1, now references top management, not merely management.
				Clause 6.1.2, now includes funding in order to develop the food safety system, not only to implement, maintain and continually improve the system.

Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
				Clause 6.1.3 includes a requirement to assess which resources are needed for the development, implementation, maintenance, and continual improvement of the food safety system and includes a guidance note regarding Annex A.
6.2	Prerequisite programmes (PRPs)	6	Prerequisite programmes (PRPs)	<i>Revised requirements</i> The Standard now requires, as per clause 6.2.2, that the requirements set out in SANS 10049 or an equivalent internationally recognized standard, shall be used as a minimum, for the establishment of PRPs. A guidance note has been included.
				<i>Removed and revised requirements</i> The requirements of clause 6.3 of SANS 10330:2007, relating to completing an investigation, identification of shortfalls and evidence of progress made including responsibilities and time limits, is no longer required in the Standard. The standard now requires, as per clause 6.2.3, that "the FHO shall, prior to the application of the HACCP principles, have in place pre-requisite programs which shall be well established, be fully operational and be verified".
6.3	Training	5.3	Resources (5.3.3 and 5.3.4)	<i>Revised and new requirements</i> Revised requirements for training as per clause 6.3. As per clause 6.3.2, in addition to effectiveness of training provided being evaluated, the standard now requires that competency is also demonstrated. Clause 6.3.3, new to the standard, requires that refresher training shall be provided at least annually. In addition to records of training, records of evaluation of competence shall be kept, as per clause 6.3.4.

Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
7	Corrective action	7	Corrective action	<i>Minor change</i> Clause 7.1 requires a documented procedure to be in place for corrective action.
				<i>Revised requirements</i> Clause 7.2 of the Standard, has been updated to include additional requirements to be included in the corrective action procedure, in addition to what was required to be in the corrective action system as per the previous version.
				<i>Revised requirements</i> Clause 7.3 of the standard has been fully revised, in relation to what the corrective action shall address including external audits; verification results indicating non-compliance; failure of PRPs; and food safety incidents, emergencies, withdrawals or recalls (or both), which are new to the standard.
				<i>New</i> The Standard now includes an additional clause for corrections, clause 7.4. Clause 7.4 also includes requirements for handling of customer or consumer complaints.

Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
8	Food safety measurement	8.12	Stage 11: Establish validation, verification and review procedures	<i>Minor changes</i> The previous version of the Standard required that the HACCP team shall establish a system for the verification of all HACCP procedures and records, whereas SANS 10330:2020, clause 8.1.1, requires that the food safety team shall establish a system for the verification of the food safety system, including the PRPs.
8.1	General	8.12.2	Verification	
8.2	Internal audits	8.12.2	Verification	<i>Revised requirements</i> Clause 8.1.2 regarding verification methods and documented procedures have been fully revised.
9	Preliminary steps	8	HACCP study requirements	<i>Revised requirements</i> The requirements for internal audits have been fully revised.
9.1	Establishment of the food safety team	8.2	Stage 1: Assemble the HACCP team	<i>Change to clause number and clause reference</i>  <i>Revised requirements</i> Clause 9.1.1 of the standard now requires the criteria for the selection of team members to be documented.



Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
9.1.1	General	8.2.1	General	
9.1.2	The food safety team	8.2.2	The HACCP team	<p><i>Revised requirements</i>            Clause 8.2.2.1 of SANS 10330:2007 previously detailed the requirements for the team leader, which is no longer addressed under Clause 9.1.2.1 of the current version. This is now addressed under Clause 5.3 of the current version. Clause 9.1.2.2 has been revised; the list of areas, where team members of specific knowledge, should be included from has been updated to include purchasing and human resources, additionally. Requirements for documented procedure (previously documentation) for the teams activities has been revised, as per clause 9.1.2.3 and 9.1.2.4.</p> <p><i>Revised requirements and minor change</i>            Clause 9.1.2.5, external expert replaces consultant. Revised requirements for this clause including an agreement or contract being in place.</p>
9.1.2	The food safety team continued (9.1.2.6, 9.1.2.7 and 9.1.2.8)	8.12.3	HACCP plan review	<p>Revised requirements            Clause 9.1.2.6 now includes a requirement that the HACCP Plan Review must be conducted annually, as a minimum.</p>

Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
				<i>Minor change</i> Clause 9.1.2.7 now has minor change: changes to staff levels and responsibilities had been amended to changes to staff levels and responsibilities relevant to the HACCP plan.
9.2	Description of the final product	8.3	Stage 2: Describe the product	<i>Revised requirements</i> Clause 9.2 is more detailed than the previous clause 8.3; and some of the previous requirements such as relevant legislation have been removed from this clause.
9.3	Description of the product's intended use	8.4	Stage 3: Identify the intended use of the product	No change to the requirements for intended use
9.4	Construction and approval of the flow diagram	8.5	Stage 4: Construct a product flow diagram	<i>Revised requirements</i> Clause 9.4.1 now requires the food safety team to prepare a detailed process flow diagram for each of the specified food products or process categories...; and includes a new requirement relating to the process flow diagrams providing a basis for evaluating the possible occurrence, increase or introduction of food safety hazards.
				<i>Revised requirements</i> The requirements for what shall be included in the process flow diagram(s) has been revised, under clause 9.4.2.

Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
		8.6	Stage 5: Arrange an on-site confirmation of the flow diagram	<i>Revised requirements</i> Clause 9.4.3 now includes a requirement that the confirmed flow diagram(s) shall be signed off by the food safety team.
9.5	Construction and approval of the floor plan	8.5	Stage 4: Construct a product flow diagram (8.5.3)	<i>Revised requirements</i> Fully revised requirements for floor plans has been included under its own clause, 9.5; 9.5.1 to 9.5.3 details the revised requirements. Some requirements that were included under clause 8.5.3 of SANS 10330:2007 for the consideration during the preparation of the floor plan have been removed such as factory hygiene, cleaning and disinfection procedures, etc.
		8.6	Stage 5: Arrange an on-site confirmation of the flow diagram	<i>Revised requirements</i> Clause 9.5.3 now includes a requirement that the confirmed floor plan shall be signed off by the food safety team.

Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
N/A	None	8.1	Stages of the HACCP study	<i>Removed</i> Clause 8.1 stages of the HACCP study, including the 12 stages and seven HACCP principles, are no longer included in the body of the standard, however Annex A has been included, which cross references between CODEX HACCP principles and this standard.
10	Application of the HACCP principles	8	HACCP study requirements	Change to clause number and clause reference
10.1	Hazard identification	8.7	Stage 6: List the food safety hazards and measures to control the hazards (8.7.1)	<i>Revised requirements</i> Fully revised requirements for hazard identification has been included under Clause 10.1.1 to 10.1.3. Guidance for how to document the requirements from clause 10.1 to 10.3 is now included under Table B.1 of Annex B.

Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
10.2	Hazard assessment	8.7	Stage 6: List the food safety hazards and measures to control the hazards (8.7.1)	<p><i>Revised requirements</i></p> <p>Fully revised and detailed requirements for hazard assessment has been included within clause 10.2.1 to 10.2.3. Requirements under Clause 10.2.2 are new to the standard, relating to what the food safety team shall take into account when conducting the hazard assessment; and Clause 10.2.3 requires the methodology, decision making criteria used and the results of the hazard assessment be recorded. Guidance for how to document the requirements from clause 10.1 to 10.3 is now included under Table B.1 of Annex B.</p>
10.3	Determination of control measures	8.7	Stage 6: List the food safety hazards and measures to control the hazards (8.7.2 and 8.7.3)	<p><i>Revised requirements</i></p> <p>Fully revised and detailed requirements for the determination of control measures has been included within clause 10.3.1 to 10.3.3. Requirements under Clause 10.3.2 are new to the standard, relating to the assessment of the control measures or combination of control measures (or both) to determine the level of their control; and Clause 10.3.3 requires the methodology, decision making criteria used and the results for the selection of control measures or their combinations (or both) be recorded. Guidance for how to document the requirements from clause 10.1 to 10.3 is now included under Table B.1 of Annex B.</p>
10.4	HACCP Plan	8	HACCP study requirements	Change to clause number and clause reference

Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
10.4.1	Determination of whether a production step is a CCP	8.8	Stage 7: Determine the critical control points (CCPs)	<p><i>Revised requirements</i></p> <p>The standard has further detailed the requirements for determination of whether a production step is a CCP. Clause 10.4.1.2 now requires that the decision making criteria used and the results for the determination of the CCP, are recorded, in addition to the methodology; and Clause 10.4.1.3 now includes that significant food safety hazards which are not identified as CCPs shall also be controlled by appropriate control measures. A decision tree which can be used as a guideline is still included, under Annex C.</p>
10.4.2	Establishment of critical limits for each CCP	8.9	Stage 8: Establish critical limits for each CCP	<p><i>Minor changes</i></p> <p>Minor changes to wording, intent remains the same.</p>
10.4.3	Establishment of a monitoring system for each CCP	8.10	Stage 9: Establish a monitoring system for each CCP	<p><i>Minor changes</i></p> <p>Minor changes to wording, intent remains the same.</p>
10.4.4	Establishment of corrective action plans	8.11	Stage 10: Establish	<p><i>Minor changes</i></p>

Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
			corrective action plans	Clause 10.4.4.1 now indicates the manner of handling the potentially unsafe product shall be clearly identified, opposed to the manner of disposal of the unsafe product, as per Clause 8.11 of SANS 10330:2007.
10.4.5	Validation	8.12	Stage 11: Establish validation, verification and review procedures (incl. 8.12.1 and 8.12.2.3)	<i>Minor changes</i> Minor changes to Clause 10.4.5.1 which changes the intent of the clause. Clause 10.4.5.1 indicates that validation activities shall include actions to confirm that the established critical limit(s) for each CCP "will be effective and capable of achieving" the intended control of the identified food safety hazard(s); opposed to "is effective and capable of achieving" under clause 8.12.1.1 of SANS 10330:2007; and Clause 10.4.5.3, a new requirement, now requires that when any elements of a CCP is modified, validation shall be carried out.
Annex A	Cross references between CODEX HACCP principles and this standard	N/A	None	<i>New Annex</i> Annex A of SANS 10330:2020 includes cross references between CODEX HACCP principles and SANS 10330:2020 standard
Table A.1	Cross references between CODEX HACCP application steps and the application steps of this standard	N/A	None	

Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
Annex B	Guidance for the application of HACCP principles	Annex A	Tables to use as guidance for drawing up the HACCP plan	<p><i>Revised Annex</i>            Annex B of SANS 10330:2020, Guidance for the application of HACCP principles incl. relevant example documentation, now replaces Annex A, Tables to use as guidance for drawing up the HACCP plan, of SANS 10330:2007.</p>
Table B.1	Documentation of hazard identification, hazard assessment and the determination of the level of control (see 10.1 to 10.3)	Table A.1	Information from stages 4 to 6 of the HACCP study	
Table B.2	Documentation of the HACCP plan (see 10.4.1 to 10.4.4)	Table A.2	Information from stages 7 to 12 of the HACCP study	



Clause/Subclause and Requirement				Comments and interpretations
SANS 10330:2020		SANS 10330:2007		
Clause	Requirement	Clause	Requirement	
Annex C	Example of a decision tree used to identify CCPs	Annex B	Example of a decision tree used to identify CCPs	<i>No Change</i> No change other than the Annex numbering. Annex C of SANS 10330:2020, an example of a decision tree used to identify CCPs, replaces Annex B of SANS 10330:2007. Decision tree remains the same.
Foreword	Foreword	Annex C	Applicable legislation	<i>Removed</i> The Foreword of SANS 10330:2020 references the relevant legislation considered by the Standard, such as the Agricultural Product Standards Act, 1990 (Act No.119 of 1990), the Consumer Protection Act, 2008 (Act No. 68 of 2008), the Foodstuffs, Cosmetics and Disinfectants Act, 1972 (Act No. 54 of 1972), the Meat Safety Act, 2000 (Act No. 40 of 2000), and the National Regulator for Compulsory Specifications Act, 2008 (Act No. 5 of 2008). SANS 10330:2020 no longer contains an Annex for Applicable Legislation (i.e. list of acts and websites) which was previously included under Annex C of SANS 10330:2007.
N/A	None	Table C.1	Acts	
N/A	None	C.2	Websites	