

EN 1090-1 CE marking for structural steel and aluminium

Customer application form

How ready are you for EN 1090-1?

To comply with the requirements of the Construction Products Regulation (CPR), the deadline for the mandatory CE marking of structural steel and aluminium is 1st July 2014. This means that compliance with EN 1090-1 will become mandatory for all fabricators involved in structural steelwork and aluminium. After this date it will be illegal to trade fabricated steelwork and aluminium, and related products on the European market without CE marking.

This questionnaire helps us to understand your business and provide you with the best possible service to help you to get Factory Production Control to EN1090-1. Your co-operation in completing all sections is appreciated.

When you have completed this, please save your file and email back to product.certification@bsigroup.com or directly to your sales contact at BSI.

Information provided will not be disclosed and will be destroyed immediately after use.

Contact:	Job title:
Company:	No. of employees:
Address:	Town:
County:	Postcode:
Telephone (inc. dialing code):	Email:

1. **Does your factory have any ISO 9001 approvals?** Yes No

If so who is this with? (You must supply us with a copy of your certificate).

If you are not ISO 9001 approved please supply a copy of your documented quality procedures.

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2. What types of products do you make?

3. What volumes do you produce?

Are they a one-off? Limited production runs? Series production?

Additional comments if necessary:

4. What is the intended use of the products made and how do you best describe what they do?

5. What are the main methods of manufacture? Are they:

Welded components? Mechanically fastened (e.g. bolted together)? Other?

6. Please state which materials are used in the manufacture and which is the dominant material your work with?

Mostly steel with some aluminium Mostly aluminium with some Steel Only steel Only aluminium

7. Do you have any in house design function?

Yes No

If Yes, how many people work in design?

Please describe the kind of work that is done.

If No, is design subcontracted and if so to who?

8. Does your company undertake any structural design work

Yes No

If you do, how do you verify your design calculations?

9. Are products manufactured by your company designed in accordance with the Eurocodes EN 1993-1 and EN 1999-1-4?

Yes No

10. How many people work in the various departments of the company? For example:

Design Sales Production Stores

11. What qualifications do welders at your company have? (Please detail here)

Are records of this training available? Yes No

12. Do you have a welding coordinator?

Yes No

If yes, are they qualified to EN ISO 14731? Yes No

13. **Is any work subcontracted out?** Yes No

If so, please state in what area:

Welding work Corrosion protection NDT Heat treatment

14. **Does your welding subcontractor have a Factory Production Control certificate for EN 1090 issued by a Notified Body?**

Yes If Yes, you must attach a copy of this certification to this document. No

15. **Please give the details of any sub-contractors and any type approvals held by them:**

Name of subcontractor:

Address:

Type of approvals held:

16. **Has your company already developed any Declarations of Performance?** Yes No

Please provide an example attached to this application form.

17. **What execution class would your factory like to achieve?**

EXC1 EXC2 EXC3 EXC4

18. **What declaration method (s) would your company like to use in terms of the Annex ZA of EN 1090-1?**

19. **What date will you be ready for assessment by?**

Please click the submit button below to submit to product.certification@bsigroup.com (you will get the chance to attach any additional documents before sending) or click the Save button to save your form and email to your BSI contact:



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